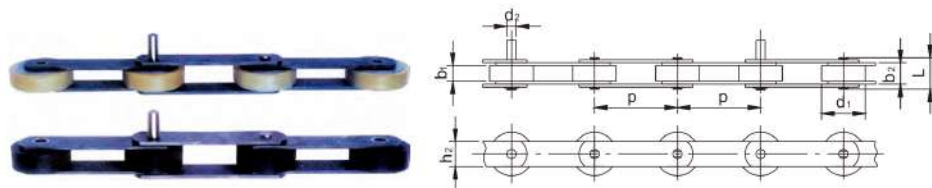


商用型自动扶梯梯级链

Commercial Escalator Step Chains

自动扶梯梯级链

Escalator Step Chains



规格 Chain No.	节距 Pitch	*滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	内链板高度 Inner chain plate height	外链板高度 Outer chain plate height	销轴长度 Pin length	抗拉强度 Ultimate tensile strength	附件型式 Attachment type	一级链节数 One-step link no.	梯级距 Distance between steps
	P	d1	b1 min	d2 max	h1	h2	L max	Q min			mm
	mm	mm	mm	mm	mm	mm	mm	kN			mm
TL133P2a	133.33	76	27	12.67	35	25	49.9	75	D	3	400
TL133w2	133.33	70	27	14.63	35	35	51.7	80	D	3	400
TL133b	133.33	70	27	14.63	35	30	56.5	90	D	3	400
TL133w1	133.33	70	27	14.63	35	30	56.5	125	D	3	400
TL133	133.33	70	27	14.63	40	35	56.5	180	D	3	400
TL133w3	133.33	80	27	20	45	40	57.8	180	D	3	400
TL133Hs	133.33	76	27	22	50	50	56.5	200	D	3	400
TL133H	133.33	80	27	24	50	45	56.5	225	D	3	400
TL133Hy	133.33	76	27	25	50	50	63	255	D	3	400
TL135xa	135.47	76.2	23.6	12.7	35	26	50.2	70	D	3	406.4
TL135	135.47	76.2	22.3	12.8	32	32	50.3	123	D	3	406.4
TL135x	135.47	76.2	23.6	15	35	30	52.2	90	D	3	406.4
	135.47	76.2	23.6	15	35	30	52.2	123	D	3	406.4
TL135Hx1	135.47	76.2	23.6	20	45	45	51.1	150	D	3	406.4
TL135Hx	135.47	76.2	23.6	25	45	45	54.1	200	D	3	406.4

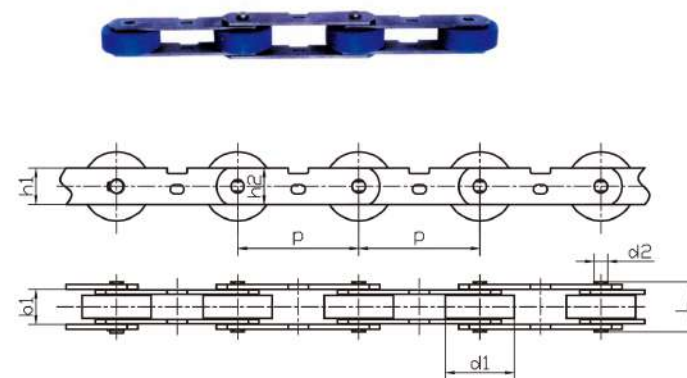
注：1. TL135x链板不热处理时链条抗拉载荷90kN，链板热处理时链条抗拉载荷123kN；
2. 带*尺寸可根据客户梯型需要个性化设计

商用型自动扶梯梯级链

Commercial Escalator Step Chains

自动人行道链

Auto passage conveyor chains

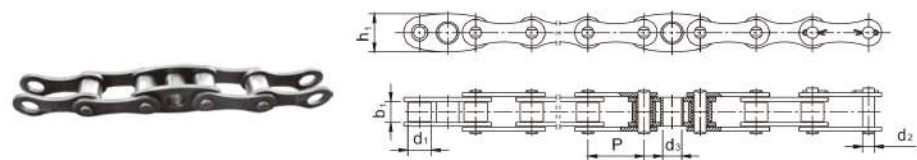


规格 Chain No.	节距 Pitch	*滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	内链板高度 Inner chain plate height	外链板高度 Outer chain plate height	销轴长度 Pin length	抗拉强度 Ultimate tensile strength
	p	d1	b1 min	d2 max	h1	h2	L max	Q min
	mm	mm	mm	mm	mm	mm	mm	kN
RL133	133.33	70	27	14.63	40	40	56.5	130
	133.33	70	27	14.63	40	40	56.5	180
RL133H	133.33	80	27	24	50	50	56.5	220
RL135	134.5	70	27	14.63	40	40	56.5	130
	134.5	70	27	14.63	40	40	56.5	180

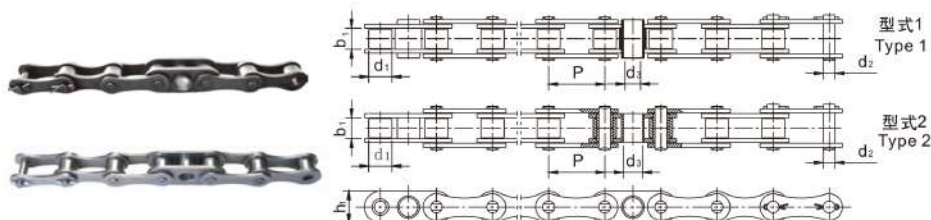
注：1. RL133和RL135链板不热处理时链条抗拉载荷130kN，链板热处理时链条抗拉载荷180kN；
2. 带*尺寸可根据客户梯型需要个性化设计

商用型自动扶梯梯级链

Commercial Escalator Step Chains



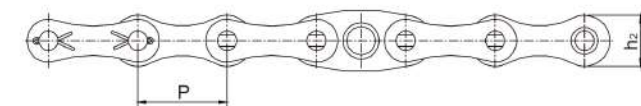
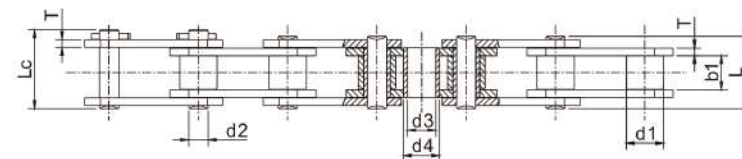
链号 Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	内链板高度 Inner plate depth	套筒内径 Inner diameter of bush	抗拉强度 Ultimate tensile strength
	P	d ₁ max	b ₁ min	d ₂ max	h ₁ max	d ₃ min	Q min
	mm	mm	mm	mm	mm	mm	N/kgf
Y899HC	67.733	28	25.215	14.29	46	23	88260/9000
Y899HD	67.733	28	25.215	14.29	46	23	147100/15000
T67	67.733	28	25.4	14.27	46	21	88260/9000
T67G	67.733	28	25.4	14.27	46	21	147100/15000
F-9	67.6	28	25.4	14.29	-	21	88260/9000
F-14	67.6	28	25.4	14.29	-	21	137200/14000
g-9	66.6	25.4	20.6	9.54	-	20	88260/9000



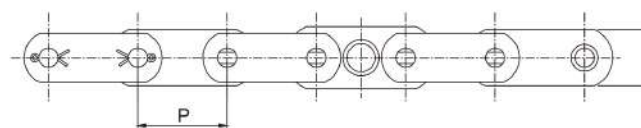
链号 Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	内链板高度 Inner plate depth	套筒内径 Inner diameter of bush	抗拉强度 Ultimate tensile strength
	P	d ₁ max	b ₁ min	d ₂ max	h ₁ max	d ₃ min	Q min
	mm	mm	mm	mm	mm	mm	N/kgf
T68	68.40	32.00	20.70	14.29	45.40	23.50	127500/13000
T68A	68.40	28.00	20.70	12.70	44.90	21.00	98000/10000
1-20	81.28	39.69	38.10	19.84	-	24.00	196000/20000
1-28	81.28	39.69	38.10	19.84	-	24.00	274400/28000
g-12.7	81.28	31.75	31.75	12.70	-	20.828	124460/12700

商用型自动扶梯梯级链

Commercial Escalator Step Chains



型式 I
type I



型式 II
type II



链号 Chain No.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length		链板高度 Plate depth	链板厚度 Plate thickness	套筒内径 Inner diameter of bush	套筒外径 Outer diameter of bush	抗拉强度 Ultimate tensile strength	一级链节数 One-step link no.	梯级距 Distance between steps	型号 type
	P	d ₁ max	b ₁ min	d ₂ max	L max	Lc max	h ₂ max	T	d ₃	d ₄	Q min			
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN			
T66	66.667	28	25.4	14.29	51.4	56	38	4.8	21	27	147	6	400	I
T66H	66.667	28	25.4	14.29	54.1	59.1	42.2	5.6	21	27	215.6	6	400	II